#### UNIT 6

### BENEFITS OF ERP:

The Benefits of ERP are both direct as well as indirect. The direct benefits include better decision-making , faster response time to customer quires etc The indirect benefits involve better corporate image , improved customer goodwill , customer satisfaction , & so on The instances of ERP benefits are :

- 1. Reduction in lead-time
- 2. On time shipment
- 3. Reduction in cycle time
- 4. Improved Resource Utilization
- 5. Better customer satisfaction
- 6. Improved supplier performance
- 7. Increased flexibility
- 8. Reduction in quality costs
- 9. Improved information accuracy & decision making capability

### 1. Reduction in lead time

- The time elapsed between placing an order & receiving it is known as lead time .
- If a stock is not available on time problems like missing a delivery schedule , losing the customer goodwill due to delayed delivery or loosing the customer completely occur
- In order to avoid this large buffer stock is maintained or a high reorder level is maintained this leads to high inventory costs .
- ERP avoids this by maintaining & processing the individual lead times of different materials in a inventory which at times could run into thousands of different materials & a efficient system is established.

# 2. On- Time Shipment

- Customer specific products require a long time to deliver as against off the shelf products .
- ERP specifically closes this gap & yet maintains the cost & time advantage.
- With ERP businesses are not limited only to a single manufacturing method such as made to stock or made to order & without a major change in work place or plant layouts

## 3. Reduction in Cycle Time

- Cycle time is the time between receipt of order & delivery of product . The cycle time & cost of production are high for a Made to order product as compared to off the shelf product .
- What erp does is that it reduces the cycle time of both the varieties of the goods . but the reduction in cycle time of a made to order product is high & significantly reduces the cost of manufacturing

#### 4. Improved Resource Utilization

The effective functionality of different modules in ERP system like

- Manufacturing
- Material Management
- Plat maintenance
- Sales and distribution

Ensure that the

- inventory is kept to minimum level
- The machine down time in minimum
- The goods are produced only as per the demand
- And finished goods are delivered to the customer in most efficient way

### 5. Better Customer Satisfaction

- Customer satisfaction means meeting or exceeding the customers requirement for product or services .
- ERP systems have proved that they can produce goods at flexibility of Made to order approach.
- This mean that the customer will get individual attention and customization of the product without loosing the cost & time benefits of made to order operations.
- Means that each customer will get individual attention & feature that he wants also the introduction of web enabled ERP systems, the customers can place orders, track the status of order & make payment sitting at home.

## 6. Improved supplier performance

Provide vendor management and procurement support tools designed to coordinate all aspects of:

- Effective negotiation
- Monitoring
- And control procurement cost and schedules

Help organization to keep track of

- purchased order
- Requisition
- And final procurement

Help organization in managing the

- Supplier relation
- Monitoring the vendor activity
- Managing the supplier quality

## 7. Increased Flexibility

Help companies to remain flexible :

- By making the company information available across the departmental barriers
- By automating most of the process

- By enabling the company to react quickly to the changing market condition
- Can be adapted to the new technological change

# 8. Reduced quality costs

- The quality costs are normally 20 % of the goods sold .Carefully planned Quality improvement activities not only improves quality , but lowers quality related costs.
- Quality Management Systems in ERP packages support bench marking & use of optimal product design, process engineering & quality assurance. Specification Control Systems in ERP packages, offer state of the art approach for documenting specifications & enable an organization to standardize & simplify its quality control functions

## 9. Improved Information accuracy & decision making capability

- Because of the ease of analysis of information of various different sectors of a organization and by ready to use comprehensive overview of the things in general ERP systems greatly help in decision making which becomes often tedious & time consuming other wise.
- Information accuracy also assures that the decision which are made are accurate enough & commercially viable